

NOTES:

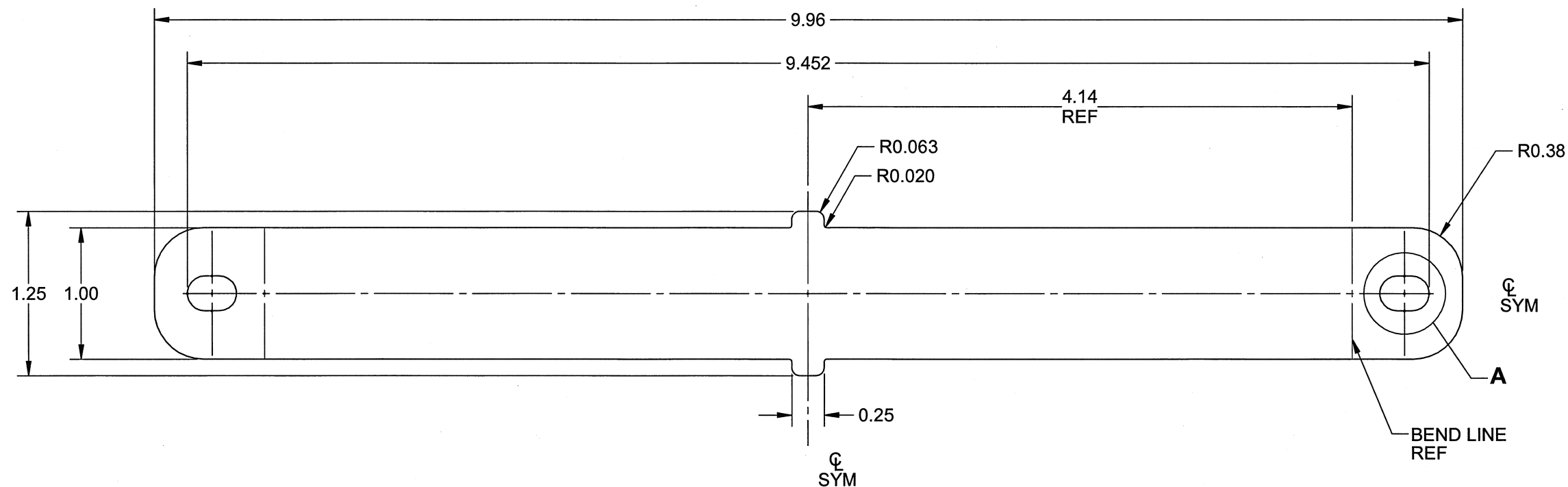
- 1) MATERIAL: MAKE FROM D5718-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.26 lbs

RELEASED

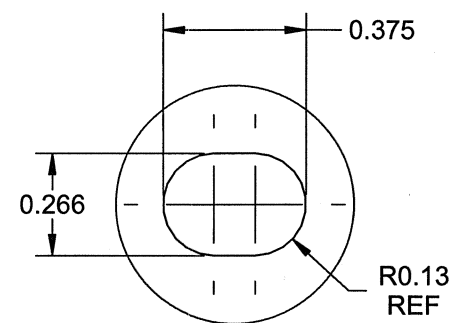
2019 OCT 09
EN 19-918

APPROVED

A	NEW ISSUE		RF	19.07.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR		
DRAWN	RF			
CHECKED	PM	DRAWING NO.		REV. A
MFG. APPR.	DD	D5718		SHEET 1 OF 4
APPROVED	VS	TITLE		SCALE
DE APPR.	DS	BEARPAW CLAMP		NTS
DATE		19.07.19		
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D5718-1F BEARPAW CLAMP



DETAIL A
SCALE: 2X

NOTES:

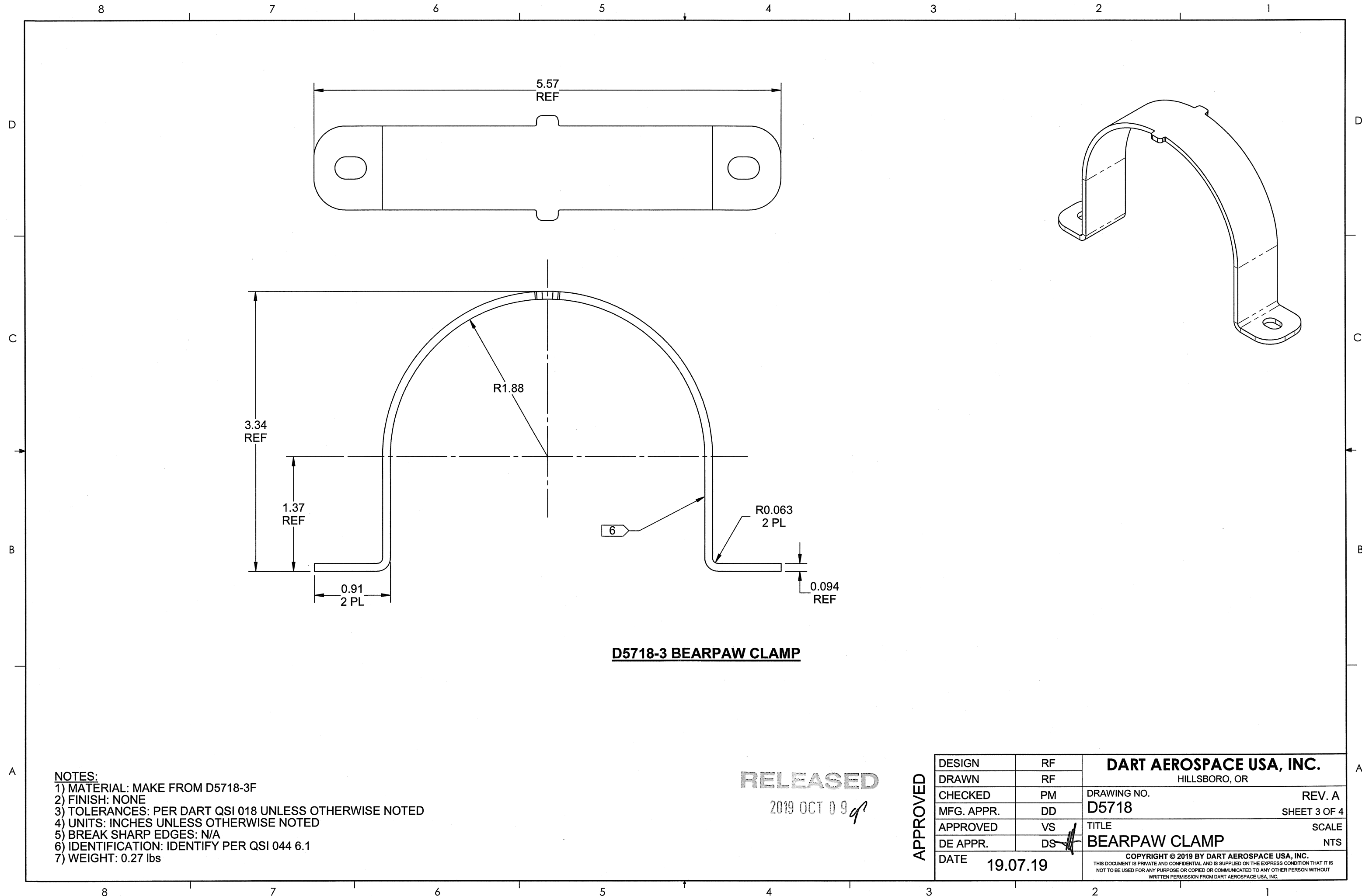
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET
ANNEALED 2B FINISH, 13 GAUGE (0.094 THICK)
PER AMS 5513 (304) OR 5524 (316)
OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S13GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs

RELEASED

2019 OCT 09

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DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5718	SHEET 2 OF 4
APPROVED	VS	TITLE	SCALE
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D5718-3 BEARPAW CLAMP

NOTES:

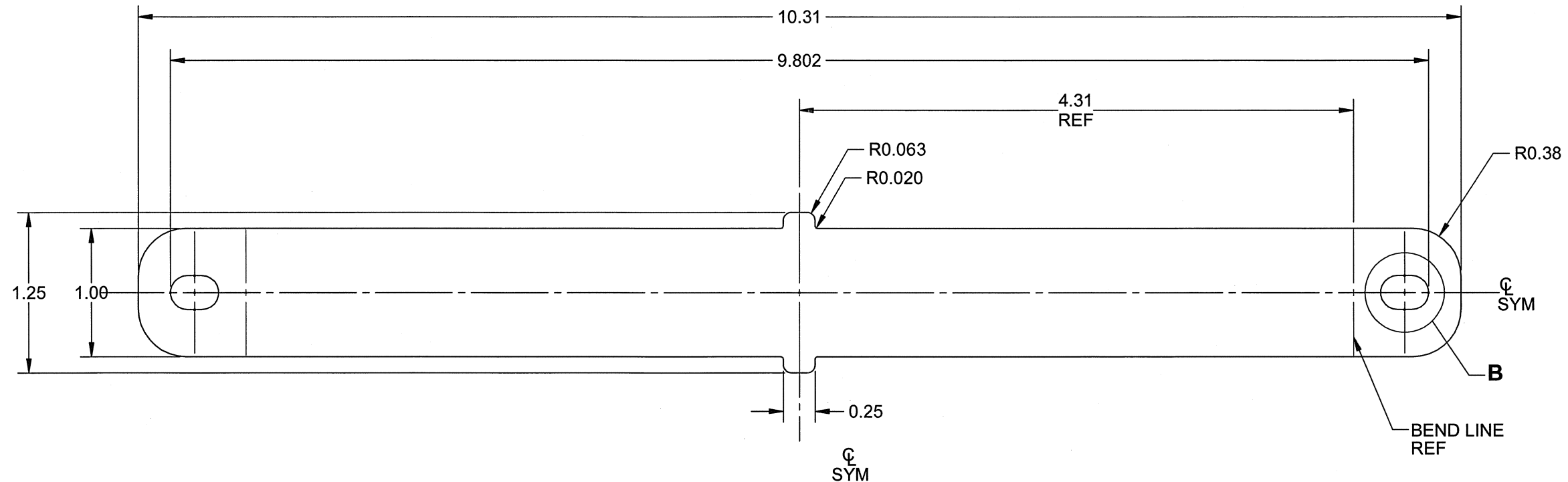
- 1) MATERIAL: MAKE FROM D5718-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.27 lbs

RELEASED

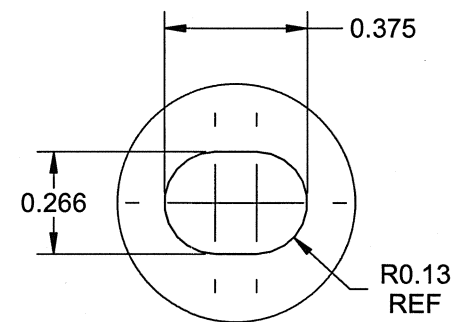
2019 OCT 09

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DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
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CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5718	SHEET 3 OF 4
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BEARPAW CLAMP	NTS
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D5718-3F BEARPAW CLAMP



DETAIL B
SCALE: 2X

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET
ANNEALED 2B FINISH, 13 GAUGE (0.094 THICK)
PER AMS 5513 (304) OR 5524 (316)
OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S13GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.27 lbs

RELEASED

2019 OCT 09

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DRAWN	RF		
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MFG. APPR.	DD	D5718	SHEET 4 OF 4
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